



# EX 5100

SERIES 系列

Cylinder bed overedgers 圓筒機體型包縫機

# EXT 5100

SERIES 系列

Variable top feed, cylinder bed overedgers 差動上下輸送圓筒型包縫機



The nice interrelation of  
Hi-technology and  
Human sensibility.  
This is the main theme of  
Pegasus new products.

# Further search for ease of operation

Has added cylinder bed type machines for sewing cylindrical goods to the EX Series.

## 進一步追求更好的方便性…

在EX系列推出最適合於圓筒型縫製的細節型底座最新款。



## EX 5100 SERIES 系列

### Cylinder bed overedges

Max. speed: 6,000 s.p.m. Stitch length adjustment: Push-button 高速回轉數：6,000 rpm 針腳長度的調節：按鍵式  
Differential feed ratio adjustment: Lever with micro-adjustment 差動比的調節：手桿加微調式

### 圓筒機體型包縫機

最高回轉數：6,000 rpm 針腳長度的調節：按鍵式  
差動比的調節：手桿加微調式

## EXT 5100 SERIES 系列

### Variable top feed, cylinder bed overedges

Max. speed: 7,000 s.p.m. Stitch length adjustment: Push-button 高速回轉數：7,000 rpm 針腳長度的調節：按鍵式  
Differential feed ratio adjustment: Lever with micro-adjustment 差動比的調節：手桿加微調式



### Small cylinder bed for small cylindrical goods

The circumference of the cylinder bed is only 148mm. The new type of cylinder bed overedges includes all the features of the celebrated EX Series. Sews small cylindrical goods smoothly such as hemming sleeves on T-shirts or children's wear.

In addition, there is no obstacle around the cylinder bed, providing a 30mm space to the right of the needle drop. This ensures easy installation of various kinds of equipment, thus producing quality products.

使用小的筒形機座，實現小形圓筒物的縫製。

細筒的圓周(直徑)只有148mm。它也具有EX系列才有的魅力，是新型細筒型底座包縫機。不需T恤衫的袖口折疊，就連兒童服裝的袖口等小圓筒縫製也都能簡單地處理好。同時細筒器的周圍既沒有障礙物，而且在落針處的右側設有16mm的空間，可以裝配各種裝置，能作到高質量的縫製產品。

### The features of the variable top feed machines have been also added.

The EXT5100 Series that adopts the independently driven top feed mechanism allows the machines to obtain larger differential feed ratio than the conventional EX/EXT Series, dramatically increasing the feeding efficiency. This feature lengthens the effective distance of the top feed dog, thus feeding the fabric accurately and straightly to produce a beautifully finished hem.

更加擴展了上下送布縫切機的優點。

此外，採用了獨立式上部送布機構的EXT5100系列與舊型相比，可以放大差動比，大大提高送布效率。由於上送布齒輪送布的有有效距離變長，使布料直線性輸送也很出色，從而能獲得穩定、美觀的縫製產品。



EXT5100 Series 系列

# Easy-to-use new mechanism and design

優先考慮方便性的新機構、新設計。

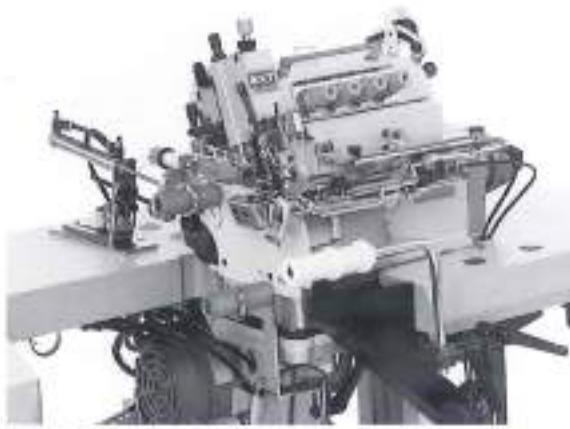


## Push-button type stitch length adjustment

All you have to do is press the push button and turn the machine pulley. Thanks to this feature, you can effortlessly adjust the stitch length with ease of operation.

## 按鈕式針腳長度的調節

只要按着該鍵就可使滑車旋轉。簡單的操作，就可以輕松地調節針腳長度。

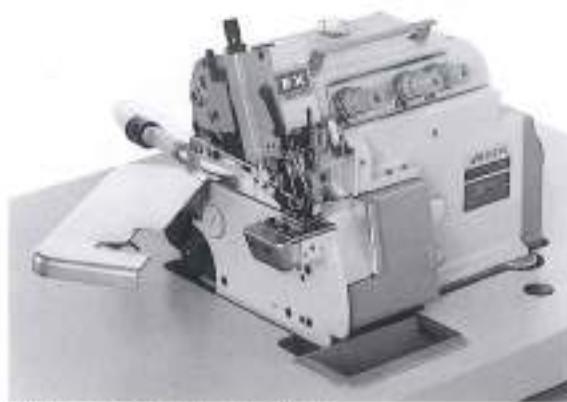


## Attaches elastic neatly

Equipped with the roller to stretch elastic according to the diameter of the garment, attaching elastic evenly is as easy as plain seaming, thus producing excellent products with no puffy.

## 跑縫羅紋松緊帶也可輕鬆地作到美觀大方

四軸桿拉伸前後身的松緊提供羅紋松緊帶，所以就像一般縫紉似的能夠簡單地跑縫松緊帶，並能作到無縫製縫隙而這樣美觀的產品。



## Sews various kinds of garments

If the optional cloth plate which can be opened/closed easily is used, it will increase the applications. Then only one machine can perform both of operations such as blindstitch hemming and plain seaming.

## 只利用一臺就能適應豐富多彩的縫製產品

裝配上另外零售的縫製板就能進一步擴大縫紉機的使用範圍。由於縫製板可自由開閉，用一臺就能夠處理下擺暗縫和一般縫紉的兩種工序。

## EX5100 Series 系列 / EXT5100 Series 系列

### Plain seaming

一般縫紉



#### 1-needle

單針

504



#### 2-needle

雙針

514



### Blindstitch hemming

下擺暗縫

### 1-needle

單針

505

## Labor Saving Devices 各種省力裝置

### KS Vertical type vacuum chain cutter

Cuts in thread chain by vacuum pressure and cuts it. The suction inlet is positioned by the needle and vertically to the cloth plate.

#### 橫側吸入式鏈縫頭切斷機

利用空氣吸力，將鎖縫頭吸入口，再加上切斷的油壓鏈頭切斷機。鎖縫頭的吸入口垂直地設置在針的橫側。

### EH Electric hemming device

Prevents fabric misalignment which tends to occur in the cross seam sections of blindstitch hemming operations. The sensor detects the cross seam sections to automatically slide the hemming guide and keep the fabric from misaligning. Operates conveniently on their operations.

#### 防止重疊處脫離裝置

防止容易在下擺暗縫在某處發生的重疊處的脫離現象。若知斷絆將重疊部加以測知，然後定期自動滑出防止重疊部上的脫離發生。因此此裝置不用擔心有脫離發生，真放心全力作業。

### FR Fabric tensioner

Stretches the rib-knit fabric according to the diameter of the body, so that you can attach rib-knit fabrics uniformly to neck openings, bottoms, cuffs of training wear, sports wear, etc.

#### 繩索牽引器

因為兩布軋板按照所嵌入的直徑紗給牽引張力關係，所以能將齊大小、運動羽等的衣領、下摆和袖口的羅紋拉緊帶能夠均勻地附着在你身上。

### PL Presser foot lift

Pneumatically-operated presser foot lift. The presser foot can be lifted with heel needle.

Easy of operation decreases operators fatigue.

#### 擡壓脚裝置

是一種氣動式擡壓脚裝置。利用踏板的踏板便能使壓脚擡起，操作非常輕便，使作業員減輕疲勞。

### LC Pneumatically-operated lint collector

Powerfully collects thread chains and cutting waste by compressed air. The waste is sucked into an easy-to-handle collector bag. This collector is compact, so it saves space in the factory.

#### 氣壓式吸塵器

利用壓縮空氣將鎖縫頭和作業進行強有力的吸塵。由於切落的鎖縫頭，在剪落集中在一起廢袋裏。故因能簡單地將集塵袋取出，亦易於搬運。

此外，此機裝滿的小型設計，有助於節省廠房內設備的佔地面積。

\* Ordering information: 表示例

**EX(T)5104-04 / 433-4**

1 2 3 4 5 6 7 8

- 1 Stitch type 针脚形式
- 2 Application 用途
- 3 Fabric weight 面料厚度
- 4 Different specifications from 基本规格不同的情况下  
those of standard machines 使操作分成最小的情况下  
Diversified operations
- 5 Sewing capacity 缝容量
- 6 Row of feed dogs 输送齿列
- 7 Pitch of feed dog teeth 输送齿距
- 8 Overedge width 包边宽度  
Needle space × overedge width 针距×包边宽度

**EX5100 Series subclass specifications EX5100 系列 辅助机规格一覽表**

Application		Fabric weight		Subclass		Number of needles/heads	Needle space (mm)	Oversize width (mm)	Max. stitch length (mm)	Stitch rate	Top feed dog movement amount (mm)	Poss. feed off (mm)	Max. speed (mm/min)	Remarks		
用 途		面料厚度		專用機種		針數/頭數	針距 (mm)	包邊 銀板寬 (mm)	最大 銀板寬度 (mm)	差動比	上縫送帶 銀板寬 (mm)	側壓 銀板寬 (mm)	最高 銀板寬度 (mm)	備 注		
Plain sewing	一般縫紉	Light-medium	薄-中厚	EX5104-02/223N	1	3	-	3-4-5	3.8	0.8~1.8	5	8,500				
		Heavy-extra heavy	厚-極厚	EX5104-04/433	1	3	-	3-4-5	3.8	0.8~1.8	7	8,500				
		Heavy-extra heavy	厚-極厚	EX5104-04/433N	1	3	-	3-4-5	3.8	0.8~1.8	7	8,500				
		Medium-heavy	中厚-厚	EX5114-03/333N	2	4	2	5-6-7	3.8	0.8~1.8	5.5	7,500				
		Heavy-extra heavy	厚-極厚	EX5114-04/433	2	4	2	5-6-7	3.8	0.8~1.8	7	8,500				
		Heavy-extra heavy	厚-極厚	EX5114-04/433N	2	4	2	5-6-7	3.8	0.8~1.8	7	8,500				
Blindstitch hemming	下縫暗縫	Light-medium	薄-中厚	EXT5105-12/223N	1	3	-	3-4-5	3.8	0.8~1.8	5.5	8,500				
Versatile	多用途	Light-medium	薄-中厚	EX5114-92M2/223	2	4	2	4-5	3.8	0.8~1.8	5.5	8,000	1-needle plain sewing Blindstitch hemming 2-needle plain sewing	單針-一般縫紉 雙針-暗縫 雙針-一般目貼		

**EXT5100 Series subclass specifications EXT5100 系列 辅助机规格一覽表**

Application		Fabric weight		Subclass		Number of needles/heads	Needle space (mm)	Oversize width (mm)	Max. stitch length (mm)	Stitch rate	Top feed dog movement amount (mm)	Poss. feed off (mm)	Max. speed (mm/min)	Remarks	
用 途		面料厚度		專用機種		針數/頭數	針距 (mm)	包邊 銀板寬 (mm)	最大 銀板寬度 (mm)	差動比	上縫送帶 銀板寬 (mm)	側壓 銀板寬 (mm)	最高 銀板寬度 (mm)	備 注	
Plain sewing	一般縫紉	Light-medium	薄-中厚	EXT5104-02/223N	1	3	-	3-4-5	3.8	0.8~1.8	0.5~6	5	7,000		
		Heavy-extra heavy	厚-極厚	EXT5104-04/433	1	3	-	3-4-5	3.8	0.8~1.8	0.5~8	6	6,300		
		Heavy-extra heavy	厚-極厚	EXT5104-04/433N	1	3	-	3-4-5	3.8	0.8~1.8	0.5~8	6	6,300		
		Medium-heavy	中厚-厚	EXT5114-03/333N	2	4	2	5-6-7	3.8	0.8~1.8	0.5~6	5.5	6,700		
		Heavy-extra heavy	厚-極厚	EXT5114-04/433	2	4	2	5-6-7	3.8	0.8~1.8	0.5~8	6	6,300		
		Heavy-extra heavy	厚-極厚	EXT5114-04/433N	2	4	2	5-6-7	3.8	0.8~1.8	0.5~8	6	6,300		
Blindstitch hemming	下縫暗縫	Light-medium	薄-中厚	EXT5105-12/223N	1	3	-	4	3.8	0.8~1.8	0.5~8	5	6,700		



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